# Farm to Fork: Transforming UK's Food Trust

Building an Integrated Traceability Ecosystem



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## Farm to Fork: Transforming UK's Food Trust White Paper on an Integrated Traceability Ecosystem in the UK's Agri-Food Industry

This whitepaper respectfully solicits the participation of Government Agencies, Industry Associations, Agri Tech innovators, Research Centres, Investors, and Individuals in shaping the architecture of an integrated ecosystem to uplift standards and capacities systemically - catalysing innovation, furthering economic progress, and building widespread assurance.

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## Author's note

Distinguished readers,

Given the diverse background of the audience this document shall reach, spanning distinct areas of expertise, I have consciously opted for lucid and accessible language, limiting the use of technical nomenclature. For a proposition of such universal interest, clarity of communication bears utmost priority.

While certain passages may seem iteratively conveyed, it is purposeful reinforcement to enable linear comprehension aligned to the objectives of this undertaking.

I present this document as an articulation of the vision I have formulated based on decades of experience across food traceability projects. However, it would be prudent to consider this a living draft – one requiring the invaluable perspectives and expertise of all who seek to make this undertaking achievable.

I consider your inputs integral to enriching this framework further and structuring partnerships that align skills to a coordinated roadmap. Please feel encouraged to engage actively, and lead the work streams where your capabilities can uplift implementation.

I remain committed to supporting in bridging any gaps to progress.

Thanks for your attention.

Bob Mazzei

London, 26 October, 2023

## Preface

With over three decades of experience in the agrifood industry as a Project Manager, IT Analyst, and Business Engineer, I have had the privilege to work on diverse assignments across Europe and North America - forging professional ties with enterprises globally.

One arena I have been deeply devoted to for over 20 years is traceability, recognizing it as an indispensable process in agrifood supply chains.

In my various encounters and endeavours to address a wide array of specific requirements, I have fostered a robust belief in the potential for establishing a comprehensive and unified framework for traceability. Engaging in discussions on this matter with a diverse group of industry experts, professionals, and acquaintances has consistently enriched my understanding, resulting in the generation of innovative ideas and effective problem-solving strategies. I am sincerely grateful to all those who have made invaluable contributions in furthering my vision.

One particularly noteworthy collaboration is with Sushant Nandi, a highly esteemed colleague with whom I share a background in data analysis for business, having studied at the prestigious London School of Economics. This collaboration provided a significant opportunity to develop the concept of a seamless unified traceability ecosystem.

I must also extend my gratitude to certain clients who have become dear friends, and whose involvement has allowed me to delve into the intricacies of the field, enabling me to investigate and adeptly address previously unfamiliar challenges.

Among these individuals, it is crucial to recognize the esteemed agronomic technician and sales manager, Jefferson Lowe, who boasts over four decades of experience and has made substantial contributions to the agricultural industry in California, successfully marketing seeds on a global scale.

Furthermore, Juan Ramón Perez, who entrusted me with various projects in the early stages of his burgeoning company two decades ago, now exports his products from Spain to multiple European countries and North America.

Lastly, I must acknowledge Luigi Cofone, the director of Rome's largest logistics platform within the agri-food centre, for his pivotal role in facilitating efficient operations within the industry.

Over time, through extensive deliberations, we meticulously discussed the architectural vision and the essential technology required to bring this solution to fruition.

Nevertheless, the successful execution of such a project requires more than just casual conversations among acquaintances, even if they possess substantial expertise and technical proficiency. Therefore, I firmly believe that the time is now ripe to advance this initiative further.

The conceptual foundations have been laid to create an integrated platform enabling seamless traceability across food systems. What it now requires is engagement from discerning partners – across public and private sectors – to catalyse this solution.

Through purposeful dialogue, we can outline the building blocks and roadmap to materialise this ecosystem.

Therefore, what I present now is a call to action to collaboratively create a unified ecosystem for traceability. One that I am convinced will confer great advantage to the British agrifood supply chain, from seed to consumer.

By combining complementary capabilities and a shared vision, we can transform traceability from an obligation to an opportunity.

We can certainly build symbiotic partnerships that enhance our food systems through openness and traceability by connecting commercial interests with societal values. This deliberate collaboration results in shared prosperity by leveraging commercial skills to generate collective innovation.

The potential for responsible growth is bountiful if we remain committed to the creed that market success, when ethically oriented, can transform communities.

I invite all ecosystem stakeholders to outline the pillars of this vision. Our collective expertise can build accountability that benefits consumers and enterprises alike.

The time for collective action is now.

## Traceability

Traceability is the ability to track and trace food products through all stages of production, processing, and distribution.

The traceability process consists of two phases: tracking and tracing.

#### Tracking

Tracking implies following the path of a food product through the supply chain forward from origin to end point.

This part of the process answers the question - Where is this product now?

It is often done by monitoring the current location or status of a food product.

#### Tracing

Tracing is reconstructing the history of a food product backwards through the supply chain to its origin source.

It answers the question - Where has this product come from?

It is done by reviewing records to identify suppliers, ingredients, and processing details related to specific products.

This phase of the process enables tracing one step forward, one step back at each point in the supply chain.

It is mandatory as a regulatory requirement for food businesses.

TRACKING	TRACING
Is real-time following of current status	Is retrospective review of history
looks downstream	looks upstream
Is operational	Is for incidents and troubleshooting
Is optional	Is a legal obligation
focuses on logistics	focuses on transparency

## Key differences

In summary, tracking provides visibility into where a product is now, while tracing allows reconstituting where it has been — a key requirement for food safety and quality. Robust traceability systems require both tracking and tracing capabilities.

## EU Regulation No 178/2002

Traceability in the agrifood sector clearly concerns both food and drinks.

As a legal requirement it was introduced by a European Union regulation, well before Brexit.

<u>Regulation (EC) No 178/2002</u> is a general food law regulation that lays down the general principles and requirements of food law in the European

Union. It was adopted in 2002 and became effective as of 1st January 2005.

The regulation establishes an overarching and coherent framework for the development of food and feed legislation both at Union and national levels. It sets out general principles, requirements and procedures that underpin decision making in matters of food and feed safety.

Article 3 defines 'traceability' as "the ability to trace and follow a food, feed, food-producing animal or substance intended to be, or expected to be incorporated into a food or feed, through all stages of production, processing and distribution."

The *ratio legis* (reason for the law) behind traceability is to facilitate the withdrawal or recall of unsafe foods from the market and to provide consumers with targeted and accurate information concerning food safety issues. It helps identify the source of any problems and enables effective monitoring and control.

Article 18 specifically requires food and feed business operators to have systems and procedures in place that allow for the identification of the immediate supplier and immediate subsequent recipient of their products. This one step back-one step forward traceability requirement enables tracing along the food chain.

Regulation 178/2002 provides a legal framework for traceability in the food supply chain in order to safeguard food safety and public health in the EU. Traceability requirements enable the tracing of products through all stages of production, processing and distribution.

### Traceability in the UK

<u>The UK adopted EU Regulation 178/2002</u> into national law following Brexit, under the Food Safety Act 1990. This means the EU traceability requirements outlined in the regulation continue to apply in the UK.

Food business operators in the UK are required to have detailed records of suppliers and customers to achieve traceability. This includes food, ingredients, packaging materials, animal feed, animals sold for food

production, and any other substance expected to be incorporated into food.

For products of animal origin such as meat, dairy and eggs, more stringent traceability requirements apply under the Food Standards Agency's Practice Guidance. It requires traceability to the level of the farm or place of origin.

<u>The Food Information Regulations 2014</u> also contain traceability requirements for food business operators in relation to food product labelling and presentation. This is to facilitate product recalls and provision of allergen information to consumers.

Businesses must be able to identify any person from whom they have been supplied with food products and businesses they have supplied food to. Records need to be kept for an adequate time period – minimum 6 months for shelf stable foods and 5 years for frozen foods.

Failure to have proper traceability systems in place can result in legal action, product recalls or seizure of goods. Authorised officers have powers to enter premises and request traceability documentation.

<u>The FSA guidance</u> encourages firms to adopt proactive traceability systems using technology like barcodes, RFID tags etc. to enable precise and rapid tracing.

Robust traceability requirements apply to food businesses in the UK to enable tracing of products for food safety and public health protection. - (Also check <u>Food Standards Agency Food and Feed Law Guide</u>).

#### Beverage Industry

As mentioned above, the food traceability laws and requirements in the EU and the UK apply to the beverage industry too.

Beverages are considered food products and therefore fall under the scope of the traceability provisions in Regulation 178/2002 and related UK food safety regulations.

All businesses involved in the production, processing, distribution and sale of food and beverages in the UK must have traceability systems in

place. This includes manufacturers, processors, packers, importers, distributors, wholesalers and retailers of food and beverages.

Traceability must be ensured both for alcoholic and non-alcoholic beverages, including water, juice, carbonated drinks, tea/coffee, beer, wine, spirits etc.

For each food and beverage product, businesses need to record and maintain details of product origins and suppliers as well as customers and recipients. This applies to raw materials, ingredients, processing aids used as well as packaging materials.

Beverage producers need to be able to identify immediate suppliers e.g. of fruits, flavourings, preservatives etc. and immediate customers e.g. bottling or processing plants, distributors, and retailers. Records need to be kept for the stipulated time frame.

Traceability documentation and records may be subject to verification by food safety authorities. Lack of proper traceability can lead to compliance action.

Some sectors like wine have additional traceability and labelling requirements related to provenance and regulated production standards.

Traceability is crucial in the food and beverage industries to ensure product safety, quality, authenticity and enable rapid action in case of any issues requiring product withdrawal or recall.

## Players in the food supply chain

Here are some of the key players in a typical food supply chain.

#### Farmers

Grow and harvest agricultural products like grains, fruits, vegetables, livestock etc. which form the raw materials for food products.

#### Food Manufacturers

Convert raw agricultural commodities into processed food products. Activities include cleaning, grading, milling, preserving, packaging etc.

#### Food Processing Companies

Transform agricultural and manufactured foods into more value-added products through additional processing like baking, canning, freezing etc.

#### Food Distribution and Wholesaling

Aggregate and distribute large volumes of manufactured food products to industrial customers. Provide warehousing and logistics.

#### Food Retailers

Purchase food products in bulk from distributors and sell smaller quantities to consumers through stores. Supermarkets, grocery stores etc.

#### Food Service Providers

Commercial/institutional providers of prepared meals, snacks, dishes to customers. Restaurants, caterers, cafeterias etc.

#### Packaging Companies

Design and manufacture food-grade packaging like cans, bottles, pouches, labels, crates, drums etc. to contain and ship food products.

#### Logistics Providers

Manage warehousing infrastructure and transportation of food products between stages of the supply chain via road, rail, sea or air.

#### Testing and Certification Agencies

Provide food inspection, testing and certification services to validate safety, quality parameters at different points in the supply chain.

## Key Takeaways

- Traceability refers to the ability to track any food or beverage product through all stages of production, processing and distribution - from source to sale.
- It requires documented identification of the origins of raw materials and ingredients as well as tracking of the distribution and location of finished products.
- Traceability is a legal requirement mandated by food safety regulations. Food and beverage businesses must have traceability systems in place.
- It enables tracing products one step backwards to suppliers and one step forward to immediate recipients at any point in the supply chain.

Key reasons why traceability is crucial in food and beverages:

- Facilitates rapid targeted recalls and withdrawal of unsafe or non-compliant batches of products.
- Allows tracing the source of any contamination or errors enabling corrective actions.
- Provides transparency and assurance to consumers about product origins, ingredients and processing.
- Supports food authenticity and prevents fraud. Enables verification of ingredients, origins and production standards.
- Essential for allergen management and providing allergen information to consumers.
- $\succ$  Aids compliance with food safety and quality regulations.

> Allows businesses to demonstrate due diligence in case of any issues.

In essence, traceability is vital for food safety, quality assurance, public health, transparency and consumer trust in the food and beverage sector.

## Unified Traceability Ecosystem

A unified traceability system can potentially help the UK food and beverage industries thrive in the following ways:

#### Improved efficiency

A unified system can eliminate duplicative traceability efforts by individual companies and reduce administrative costs. Data needs to be captured once and can be accessed by all relevant entities.

#### Enhanced coordination

A common platform improves coordination between companies across the extended supply chain. It enables collaborative tracing of issues upstream or downstream.

#### Wider oversight

Regulators can get visibility into supply chain flows beyond individual companies. This allows holistic monitoring of risks and early flagging of issues.

#### Quicker tracing

Automated, digital systems allow near real-time tracing and rapid identification of affected products or batches, minimising recall sizes.

#### Increased accountability

Data transparency and traceability to source apply pressure on all supply chain partners to ensure compliance and high standards.

#### Consumer trust

Open, accurate traceability data can be shared with consumers to showcase provenance, sustainability, ethics, and product journey. Product datasheets accessible to the public would significantly help companies because this would also translate into a powerful marketing resource.

#### Trade benefits

Robust traceability may open up export opportunities to markets with strict traceability rules and facilitate cross-border trade.

#### Innovation opportunities

Shared data infrastructure unlocks potential for companies to leverage traceability data for product improvements, process enhancements, and development of new services.

#### Future-proofing

A common framework allows integration of emerging technologies like blockchain, IoT (Internet of Things) sensors and AI for predictive insights.

Therefore, an integrated traceability ecosystem can transform traceability from a compliance exercise to a strategic advantage for the UK food and beverage sector. It requires industry collaboration and public-private partnerships.

#### Import/Export

This ecosystem could potentially benefit food and beverage imports in the following ways:

#### Smoother customs clearances

Digital traceability records from source to destination can help demonstrate compliance and facilitate border checks for imports.

#### Enhanced transparency

Importers can access and verify upstream supply chain data for imported ingredients or products, instilling trust.

#### Risk monitoring

Traceability data allows early identification of issues in exporting countries and proactive risk mitigation for importers.

#### Regulatory compliance

A robust UK traceability infrastructure ensures imports meet all traceability requirements for placing products on the UK market.

#### Access to UK markets

Ability to trace imports can open up access to retailers and customers in UK markets demanding sustainable, ethical sourcing and transparency.

#### Due diligence

Traceability helps importers demonstrate compliance and due diligence in case of incidents even if outside their direct control.

#### Supply chain partnerships

Data exchange can enable collaborative relationships between UK importers and overseas exporters and suppliers.

#### Advantages for exporters

Exporters can leverage digital traceability capabilities to attract other overseas markets.

#### Innovation potential

Use of traceability data for forecasting, planning and product development between importers and exporters.

#### Future trade agreements

Strong traceability frameworks could facilitate trade negotiations and remove technical barriers to trade.

In conclusion, a unified traceability ecosystem creates a supportive environment for food and beverage imports to the UK. It reduces liabilities, speeds up trade, and unlocks opportunities for importers as well as exporters.

## The Agrifood sector in the UK

The agrifood sector is a major contributor to the UK economy and employment. In 2021, it contributed £128.3 billion to national Gross Value Added.

As of 2022, the sector employs 4.2 million people, accounting for 13.4% of total employment in Great Britain. However, the sector is facing rising costs and prices. Food and non-alcoholic beverage prices increased 10.5% in real terms over the 12 months leading to April 2023. In 2022, total consumer expenditure on food, drink and catering reached £254 billion. Still, the sector managed £20.2 billion worth of food and drink exports in 2021.

The agrifood sector contributes significantly to UK GDP and jobs, unfortunately, it is experiencing high inflation in food prices. Consumer spending on food remains high, and the sector has maintained substantial exports.

Source: <u>GOV.UK</u>

## Key Challenges

Some of the key challenges businesses face in building and managing effective traceability systems are:

#### Data complexity

Capturing, managing and integrating traceability data across complex, multi-ingredient supply chains is difficult. Tracking various product versions and batch codes adds complexity.

#### Technology limitations

Many businesses still rely on paper-based records. Adopting new hardware tools and software systems for digital traceability represents a significant investment and change management burden.

#### Inter-company coordination

End-to-end traceability requires integrated systems across multiple companies and organisational boundaries. Alignment across the supply chain is challenging.

#### Cost burden

Costs involved in implementing traceability capabilities, training staff and maintaining extensive product data is seen as a constraint, especially for smaller companies.

#### Lack of standardisation

Absence of common protocols and standards makes it hard to exchange and consolidate traceability data across supplier/customer systems.

#### Data transparency

Businesses are sometimes reluctant to share detailed traceability data with other partners in the supply chain.

#### Regulatory variations

Keeping pace with and achieving compliance across differing traceability regulations across markets adds difficulties.

#### People issues

Resistance to change from employees accustomed to old methods, lack of expertise with new traceability approaches are common organisational barriers.

#### Data integrity

Ensuring accuracy and preventing errors as products and associated data moves through multiple hands is an ongoing issue.

Thus, while traceability delivers value, it also poses multifaceted technological, cost, data, process and collaboration challenges for food supply chain actors.

#### Solutions to the most pressing problems

A unified traceability system can aid in overcoming some of the aforementioned challenges.

Such a system will help:

- ★ Reduce data complexity via unified data standards, product coding, and interfaces for all actors to integrate into. This system must prevent duplicate data capture.
- ★ Lower technology burden by enabling even small companies to leverage shared infrastructure, avoiding large investments in custom systems.
- ★ Enable inter-company coordination through common communication protocols and data exchange platforms.
- ★ Cut costs through shared traceability software, data storage and system administration versus individual setups. Scales affordably even for smaller players.
- ★ Allow standardised interfaces and data formats so systems can 'talk' to each other.
- ★ Facilitate data sharing in a limited, controlled manner e.g. sharing coded batch details without formulations.
- $\star$  Be tuned to meet regulations across target export markets.
- ★ Minimise human errors in data handling through automated capture and transfer.

- ★ Maintain confidentiality through permissioned access participants only get access to data relevant to their supply chain interactions. Granular views prevent revealing formulations or supplier identities.
- $\star$  Enhance end-to-end integrity while masking sensitive details.

Emerging technologies like AI and access controls can bolster data security and information sharing on a need-to-know basis.

This way, the economies of scale and streamlining offered by shared traceability infrastructure makes it easier and more cost-effective even for smaller companies while allowing customizable data confidentiality.

#### Additional benefits

A unified and shared traceability system can benefit businesses beyond just regulatory compliance and supply chain efficiency.

Let's see some key points.

#### Rich data for consumer insights

Traceability data analytics can offer valuable insights into end-consumer interests, preferences and behaviours to guide marketing.

#### Targeted marketing

Granular traceability data allows businesses to identify and target promotional activities at specific consumer segments.

#### Product differentiation

The provenance, sustainability, and origin information enabled by traceability can be used for branding and promotional messaging.

#### New product development

Traceability data aids understanding of ingredient usage, parameters, and performance to inform R&D for new products.

#### Accurate demand planning

Traceability data on product distribution and volumes by channel/region can feed into demand forecasts.

#### Pricing decisions

Competitive pricing analysis for products in different markets is enabled by traceability.

#### Evidence for advertising claims

Traceability data verifies credentials, claims and certifications for marketing purposes.

#### Marketing costs reduction

Digital traceability data replaces manual documentation and minimises marketing process costs.

#### Brand reputation

Marketing can leverage traceability to boost consumer trust, transparency perception, and loyalty.

#### Future-proofs marketing agility

Digital traceability infrastructure positions firms to rapidly deploy tracking-based marketing like QR codes.

In other words, integrated traceability creates data assets for sharper marketing across functions like consumer insights, segmentation, branding, product development, and forecasting.

## Communication

In addition to the internal supply chain benefits, a unified traceability system could also facilitate external communication and engagement with consumers through integration with popular social networks and messaging platforms like WhatsApp.

Let's see some examples of how this could work.

★ Allowing consumers to access traceability information and credentials for purchased products via Facebook, Twitter, and/or instant messaging services (e.g. WhatsApp). This provides transparency and builds trust.

- ★ Enabling direct business-to-consumer communication via instant messaging services for recall alerts, safety information or personalised offers based on traceability data.
- ★ Quick resolution of consumer queries about product origins, ingredients, certifications etc. by staff accessing traceability details through internal systems.
- ★ Marketing and promotional messaging to consumers via Social Media and/or instant messaging services based on preferences, purchase history linked to traceability records.
- ★ Leveraging WhatsApp Business API integration potential to automate and scale traceability data sharing with consumers.
- ★ Using traceability data to provide personalised nutrition, safety or usage information to consumers over WhatsApp or other instant messaging services.
- ★ Facilitating consumer feedback and reviews on products by linking with traceability system identifiers like batch numbers or QR codes.

As a result, integrating popular platforms like WhatsApp within an interoperable traceability ecosystem extends transparency and instant access to product details to consumers — creating a more holistic system with trust-building benefits.

## Economic growth

A unified traceability ecosystem requires a robust support centre and services infrastructure to fully deliver benefits and support economic growth.

It needs a dedicated team of software developers and engineers to build the core traceability platforms and integrating interfaces as well as maintain and continuously upgrade the system. This creates skilled technology jobs.

Technical helpdesk and troubleshooting assistance has to be provided to aid companies, especially SMEs, in adopting and implementing the digital traceability tools. This facilitates technology absorption.

Call centre services staffed with trained experts can offer advice and operational support on documentation, compliance, system usage – allowing businesses to focus on core operations. Creates support services jobs.

Data analysts and managers are essential to administer the vast data assets, undertake analytics, and provide data-driven insights to companies on aspects like demand forecasting, consumer trends etc. Expands analytical jobs.

With consumer-facing integrations, dedicated customer care and public engagement teams will be required to address public queries, disseminate product information, and manage recalls effectively. Adds customer service roles.

As businesses leverage traceability for innovation and growth, complementary services like certification processes, sustainability audits, marketing advisory based on traceability data can be offered. Drives new services.

Training, change management, and adoption support services to help companies, staff transition and fully utilise the new capabilities.

In brief, these outcomes encompass the generation of employment opportunities, progress in technology, provision of skilled services, safeguarding of the public welfare, and consequently, the promotion of economic growth.

## Sustainability

A unified traceability system also promotes sustainability and broader socio-economic benefits:

- ★ Enables adherence to and monitoring of environmental policies across supply chains - like emissions norms, waste handling etc.
- ★ Supports evidence-based sustainability claims through detailed lifecycle data – facilitating consumer shift to greener products.
- ★ Allows optimisation of transportation routes and logistics based on traceability insights reducing fuel usage and emissions.
- ★ Tracing of responsible and ethical sourcing practices for ingredients reassures conscientious consumers.

- ★ Businesses can leverage traceability credentials to access green financing options and certifications more easily.
- ★ Detailed understanding of yield patterns, spoilage factors from traceability analytics helps target reduction in food loss and waste.
- ★ Authorities can use data to promote indigenous, seasonal produce and traditional varieties for self-sufficiency.
- ★ Traceability aids biosecurity and supports policies against illegally sourced products like overfishing.
- ★ Consumers empowered with product details like origins, fair trade status etc. enabled by transparency.
- ★ Staff across supply chains gain knowledge of regulations, safety practices, technology usage improving skills.
- ★ Ultimately catalyses a culture of responsibility, eco-sensitivity, and conscientiousness among all stakeholders.

In essence, an interoperable, widely adopted traceability ecosystem stimulates economic activity, business efficiencies, jobs and entirely new revenue opportunities – delivering holistic socio-economic benefits, it enables sustainability across economic, environmental and social dimensions – truly uplifting society.

## Streamlined Coding for Traceability

The following sample demonstrates a procedural strategy that can be utilised to accomplish this purpose. Still, I count on feedback from other specialists and interested parties to refine and implement it.

As we know, traceability codes serve a vital role in linking products across complex, multi-tier supply chains. However, lengthy codes with multiple nested identifiers from various stages can become cumbersome and ineffective.

Shortened codes provide compact traceability while optimising scanning and data accessibility.

In the first place, each company should be assigned a UID (Unique Identifier) which allows unambiguous identification while keeping codes compact: e.g. A120 for supplier 'ABC Ltd.'

This allows linkage to the specific supplier while keeping overall code compact. The goal is to strike the optimal balance between brevity and traceability.

As an example, using a 3-character code with alphanumeric digits, the possible number of unique codes that can be generated is 46,656

In fact, there are 26 alphabet letters (A-Z), and 10 number digits (0-9). So there are 36 total possible values for each character. In a 3-character code, each character can have 36 possible values  $36^3 = 46,656$  unique 3-character codes (firms)

- 4-character codes allow  $36^4 = 1,679,616$  combinations
- 5-character codes allow  $36^5 = 60,466,176$  combinations
- 6-character codes allow  $36^6 = 2,176,782,336$  combinations

So with reasonably short code lengths of 3-4 characters, there is enough capacity to uniquely identify every company in most supply chain traceability systems using alphanumeric abbreviated unique identifier (UID) codes.

At this point, we would recommend a multi-pronged approach:

1. Replace long serial numbers or batch codes with hash values or checksums.

2. Identify ingredients by general categories rather than individual items where possible.

3. Implement expandable coding where base code links to full details in a database.

4. Enable field-level coding to reveal selective data to different partners.

5. Integrate unique supplier prefixes (UIDs) into codes while limiting overall length.

6. Encode final code in machine-readable QR code for ubiquitous scanning.

With thoughtful design, brevity and traceability become mutually achievable - catalysing transparency across food chains. The goal is to optimise brevity without losing traceability granularity

#### Example

Clearly, users must be able to recognise the traceability code and query it by scanning a QR code or entering; in this instance, the final code must be as short as possible.

Let's see an example of how long traceability codes can be shortened into compact formats.

Long code:

FarmID-123456\_CropYear-2022\_Origin-Spain\_Veg-Carrot\_FarmerCoopID-XYX123\_S upplierID-ABC Ltd\_BuyerID-FreshFactorsLLC\_BatchNo-b27615

Shortened code:

CF60D992 (hash/checksum)

The condensed code can be encoded in a quick response (QR) code on packaging. Consumers can easily scan this with any smartphone camera leading to a decoding site with full traceability details. Here is another example of a process to generate short, unique traceability codes while tracing all ingredients across complex supply chains.

1. Assign a Global Trade Item Number (GTIN) to each final product, encoded in a 14-digit numeric or 12-digit UPC barcode that will serve as the primary shorthand code.

2. Maintain a product recipe database that lists all ingredients, suppliers, batches going into each final product GTIN.

3. Register all upstream supply chain entities and generate a Unique Identifier (UID) for each – supplier, manufacturer, farmer, origin location etc.

4. Develop coding rules to abbreviate certain attributes into 3-4 alphanumeric codes - e.g. supplier UID, origin code.

5. For each specific product batch, dynamically compile a concatenated code string using GTIN, batch number and abbreviated IDs for all associated supply chain stages.

6. To condense this initial lengthy code, we can run it through a hashing algorithm to produce a fixed-length hash result.

7. Use the hash as the final traceability code, encoding it in a QR code on packaging.

8. The hash serves as a unique fingerprint – when scanned, it hits a database to reveal the expanded data including all ingredient details, farms, processing steps etc.

Considering, for instance, an 8-character alphanumeric string (26 letters + 10 numerals), we get  $36^8$  combinations: 2,821,109,907,456

Two billion, eight hundred twenty-one milliard, one hundred nine million, nine hundred seven thousand, four hundred fifty-six

Or, in the American system:

Two trillion, eight hundred twenty-one billion, one hundred nine million, nine hundred seven thousand, four hundred fifty-six

This allows comprehensive traceability while the external-facing codes remain short, unique hashes indirectly mapping to the full upstream data. The hashing conceals the actual codes but maintains one-to-one mapping between short code and complete history.

In addition to foundational traceability capabilities, the ecosystem could incorporate a searchable directory of participating entities referenced by name or unique identifier (UID).

This would furnish users with a detailed profile for each company – encompassing address, sites, product range, certifications, technical specifications etc. Centrally available and reliable.

The profile page may also host urgent product recall alerts to enable rapid communication across supply chains and consumers.

Embedding seamless messaging and information sharing functionalities can further augment the system's collaborative utility.

Actors across supply and distribution networks could utilise these to exchange key material, production updates, and forecasts bilaterally or multilaterally.

To foster consumer trust, controlled aspects of traceability credentials and sustainability initiatives could also be communicated via integrated public interfaces.

In essence, combining traceability with features that promote transparency, collaboration and inclusiveness can maximise the ecosystem's value for all stakeholders. The possibilities to uplift food systems are abundant if we lay the groundwork thoughtfully.

## Organisation

It is true that establishing an organisation capable of carrying out this project is difficult; yet, its significance is such that, as has been done for other aims, it can also be done for this one.

Given the multiplicity of competencies required to bring this ecosystem to fruition, I believe that the most judicious structure would be an industry consortium. This can capably coordinate the endeavour in alignment with diverse participants and stakeholders. By providing collective oversight on optimal strategies and technical approaches, it sustains focus on the larger shared mission.

I do not personally advocate any specific corporate interest, entity or person. Rather, I look forward to constructive discussions on how we may amplify public utility through this undertaking.

Traceability fundamentally enables food safety, environmental sustainability and public health – indispensable pillars of each society.

We must recognize that impactful businesses and technological advancement cannot arise through individualism alone. Progress is only possible when many minds and hearts unite towards a shared vision of uplifting humanity.

Finally, it is unnecessary to delineate that these activities must be conducted within the United Kingdom by companies based in the United Kingdom.

#### Leadership & Coordination

As mentioned above, a non-profit entity or industry consortium representing key stakeholders from across the food supply chain could take on the role of coordinating the development of the ecosystem.

Government agencies like the Food Standards Agency could also champion the effort and provide regulatory oversight.

#### Technology Development

IT and software companies would partner to architect the digital platform, apps and interfaces needed for the traceability system.

Agritech startups and innovators could provide emerging technologies like IoT sensors, AI etc.

#### Food Industry Adoption

Farms, food manufacturers, processors, distributors, retailers who agree to integrate the traceability system into their operations and share data. Industry associations to mobilise participation from their sectoral members and provide outreach.

#### Funding Sources

Membership fees from participating food companies could help fund the costs.

Government grants and programs to subsidise adoption by small companies.

Support from impact investors, funds mandating ESG compliance.

Revenue sharing from value-added services offered via the traceability platform.

The ecosystem would need participation from across the food value chain, technology partners, government agencies, and investors – collaborating through a consortium structure focused on developing standardised traceability protocols and additional services.

It bears stating once again that realising an undertaking of such profound impact necessitates collective participation spanning public and private entities alike. No singular company or individual holds exclusivity over this achievement.

I am ready to dedicate my contributions to laying the groundwork for this ecosystem, but its core tenet must remain the long-term enablement of businesses, communities, and the environment. The intent has to focus on creating substantial and equitable value for all, beyond personal interests.

## The role of AI

We can't help but consider AI's role in the traceability ecosystem and its future expansion potential.

The traceability platform should leverage the power of artificial intelligence (AI) to derive maximum benefit. AI can help automate data capture, cleanse large datasets, enable rapid search and analysis, and provide real-time insights from the traceability data assets. Advanced analytics powered by AI can identify patterns, trends and anomalies to improve supply chain visibility.

AI virtual assistants can be integrated to respond to traceability information queries by both industry partners and consumers. Chatbots can also aid with compliance, corrective actions, and targeted communications. As the ecosystem evolves, AI-based advisory services could be offered to help companies optimise processes, minimise waste, and predict disruptions based on the continuous data feed.

Vision AI technologies like product image recognition and video analytics can strengthen traceability across the food journey. Blockchain smart contracts can bolster security. In the future, adding capabilities like AI sensor fusion, IoT integration, and predictive analytics could make the platform a full-fledged decision support system. Traceability data combined with AI could help automate supply-demand balancing, personalised nutrition, fraud detection and much more.

By tapping AI-driven benefits while prioritising user trust, the traceability ecosystem can continuously expand its value proposition for the UK's agrifood sector. The rich data asset opens up new possibilities for AI innovation to serve businesses, regulators and consumers - cementing UK's leadership in ethical, transparent AI adoption.

## Blockchain and alternative technologies

I mentioned Blockchain as a potentially adoptable technology. Let's briefly examine its nature.

Blockchain is a distributed digital ledger that records transactions in a verifiable and permanent way. It works by linking together blocks of data or transactions across a peer-to-peer network.

Key features that make blockchain useful are:

- Decentralisation Distributed across many computers with no central authority.
- Immutable Data written is very difficult to alter retroactively. Provides data integrity.
- Transparent All members can view the blocks and transactions. Promotes trust.
- Secure Cryptography like hashing used to protect data. Harder to tamper.
- Automation Reduces manual efforts and chances of human error.

These attributes make blockchain helpful for traceability and supply chain tracking by enhancing transparency, integrity and security in data exchange between parties.

However, there are significant complications involved.

First and foremost, I would like to elucidate that I am not a Blockchain expert; consequently, some of the contraindications that follow should be investigated more thoroughly.

#### Cons of the Blockchain technology

Here are some of the major cons and limitations associated with using blockchain technology.

- Energy intensive The consensus mechanisms used in blockchain (e.g. proof-of-work) are computationally intensive and consume significant energy. This can be environmentally unsustainable.
- Slow performance Public blockchains in particular can be slow due to decentralised confirmation of transactions across multiple nodes. This limits scalability.

- Costly implementation Setting up and running blockchain networks requires extensive technical resources for development, hardware, and maintenance which translates into high costs.
- Data transparency issues Sensitive business data recorded on public blockchains is visible to all participants, creating privacy issues. Workarounds add complexity.
- Resilience concerns While blockchain data is harder to tamper with, the network itself could have vulnerabilities. Large scale bugs or attacks could disrupt operations.
- Inflexibility Making updates or changes to protocols requires consensus from majority participants, which can be challenging to achieve.
- Overhead for simple use cases Blockchain may be unnecessary overhead for basic supply chain tracking applications that don't need decentralised control.
- Nascent technology Blockchain is still evolving with some uncertainty around long-term performance, support and regulations.

Thus, while blockchain offers security benefits, alternatives like distributed ledgers may offer better efficiency and flexibility for food traceability needs. A hybrid model is preferable over dogmatic blockchain-only approaches.

#### Alternatives

Let's see some alternative technologies that can provide enhanced security with lower resource utilisation compared to blockchain.

#### Distributed Ledger Technology (DLT)

Similar tamper-proof benefits as blockchain, but opts for more centralised control vs fully decentralised blockchains, improving efficiency.

## Merkle Trees

Allows efficient verification of data integrity without replicating entire databases. Only changes get hashed repeatedly.

#### Zero Knowledge Proofs

Enables validation of information without exposing actual data. Prevents fishing for proprietary data.

#### Tangle Network

A distributed ledger structure different from blockchain, suited for IoT data streams. Fast & lightweight.

#### Secure Multi-Party Computation

Allows for the collective analysis of data without disclosing raw data. Only analysed results are shared.

#### Hardware-based Security

Use of trusted execution environments in chips/processors to establish root of trust. Provides attestation.

#### Quantum Cryptography

Uncrackable encryption enabled by quantum key distribution between parties. Enhances authentication.

The suitability depends on specific use cases and performance needs. A combination of techniques can balance security, privacy and scalability for large, complex food supply networks. The goal should be light-touch security maximising overall system efficiency.

## Summarising

Let's recap the key potential benefits as well as limitations of implementing a centralised traceability ecosystem.

Benefits	Limitations
Improves food safety and reduces risks by enabling rapid, targeted recalls and origin tracing	Requires coordination across many entities which can be challenging
Provides transparency and builds	Risk of pushback from businesses
consumer trust in food systems	wary of data transparency
Promotes compliance with	Large upfront investment needed
regulations and export	for implementing standardised
requirements	systems
Increases supply chain efficiency	Complex to integrate across legacy
through interoperability and data	IT systems and paper-based
exchange	processes
Enables innovation in areas like	Cybersecurity vulnerabilities
supply-demand matching, food	could undermine data integrity
waste reduction etc.	advantages
Empowers ethical consumerism and sustainability practices	Potential for misuse of consumer data for targeted pricing etc.

Opens opportunities for technology development and services creation	Success depends on achieving scale and adoption across supply chains
Could enhance UK's global reputation in leveraging emerging technologies like AI	

The shared benefits for businesses, consumers, and society appear to outweigh the limitations, which can be mitigated through cautious system design and administration. Early piloting of specific use cases would help demonstrate value and encourage adoption.

In addition to the inherent value of participating in this undertaking, private enterprises and investors could derive economic advantage both from the multitude of resultant services, and the potential to expand this model to other geographies, notably Europe and North America. However, the ethos must remain on rendering a public service of profound worth — in terms of fostering employment, technological and economic progression. Moreover, such a unified ecosystem would empower authorities to combat criminal organisations.

## Conclusion

The creation and establishment of a unified traceability ecosystem is undoubtedly realisable given the requisite will and cooperation between discerning enterprises and institutions that comprehend its profound utility. This ambitious undertaking harbours immense potential to drive consequential progress, being thoroughly congruent with the imperatives of environmental welfare, public health, and sustainability, while conferring generous social and economic advantage.

To propel this transformative vision into tangible actuality necessitates forging principled partnerships between ingenious software development outfits, agritech innovators, agrifood companies willing to espouse the cause from its very genesis, and farsighted financing sources.

I understand reasonable concerns exist around aspects like investment requirements, information security and market competitiveness for such an ecosystem.

These concerns have already been addressed, but allow me to summarise them again:

- → The business model can be designed to provide attractive returns through diversified revenue streams while aligning to our collective mission.
- → Granular access controls would enable transparency without compromising proprietary data confidentiality.
- → Rather than risking monopoly, the system gains value by proliferating services and cultivating broad inclusion of diverse entities – from farms to startups. Market friction is reduced through interoperability.

I genuinely hope that this call to action resonates with forward-thinking entities inside the productive system of the United Kingdom.

For anybody interested in delving more into this subject matter, I extend an invitation to contact me via email at bob@siendaweblines.com.

Thank you for your kind attention. Please feel free to get in touch to take this mission-critical conversation forward.

Farm to Fork: Transforming UK's Food Trust White Paper on an Integrated Traceability Ecosystem in the UK's Agri-Food Industry